**Lampiran 3**

**NO**

**MACHINE**

**FUNCTION / DESCRIPTION**

**QTY.**

**I**

1

Running saw

Computerized High speed & precision panel cutting

length 3100 mm, Height 105 mm

2

Sliding Table Saw / Panel Saw

Precision panel cutting, 45 to 90 degree

3

Edge Bender

Automatic Edge bending for Solid, melamine & PVC

edging - thickness 0,3 to 10 mm

4

Multi Bor 3 head - horizontal & vertical

Precision multi boring 2 side

5

Multi Bor 1 head - horizontal / vertical

Precision multi boring 1 side

6

Horizontal Bor

Occasional bor

7

Hinge Bor

Hinges boring & inserting machine

8

Spindle moulder

Panel grooving & edge moulding

**II**

1

Air mix Spray gun 3 heads

Special spray gun & mixer for top coating

2

Air mix Spray gun 2 heads

Special spray gun & mixer for base / sealer & top coating

3

Drying tunnel

Heating / Drying room

4

Wide belt sander

Calibrating panel, smooth sander for veneer &

sanding sealer for finishing

5

Roller Coater - Soft Roller

Coloring & Sealer For Panel

6

Roller Coater - Laser Roller

Top coating For Panel

7

Infra Red Curring with Conveyor

IR Curring

8

Ultra Violet Curring with Conveyor

UV Curring

**III**

**A**

1

Band Saw

Slice cutting & curve cutting

2

Cross Cut

Cross cutting entry & finish moulding

3

Rib saw - Single

Long / parallel Cut

4

Hand Jointers / Planners

Surface planers

5

Thicknesser

Precision Thickness

6

Thicknesser

Precision Thickness

7

Spindle moulder

Precision moulder

8

Spindle moulder 5 head

Automatic Precision moulder

9

Cross Cut Double End

Cross cutting finish moulding

10

Router

Grooving, Round edge cutting

11

Multi Chisel

Presission Louvre door holes

12

Tennoning

Precision cut for jointing frame, door, window chair &

other construction

13

Mortiser

Precision Holes for Door, window, Chair & other

construction to match tennon

**B**

1

Grinder Band Saw

re sharpening band saw

2

Band Saw Rejoining

re sharpening band saw

3

Grinder Circular Saw

re sharpening circular saw

4

Grinder Universal

re sharpening moulder's knife

5

Grinder Planner

re sharpening planer saw

6

Head Grinder

re sharpening bor head

7

Grinder Planner

re sharpening planer saw

**FINISHING**

**SOLID WOOD & PANELING &**

**LAMINATING**

**SOLID WOOD PROCESSING**

**GRINDING**

**KONDISI**

**(Beroperasi**

**…%/Rusak)**

**PANELING**

**Tabel 2. Daftar Peralatan Minimum Workshop**